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POLAR PREMIUM - 4240 AL Series
GREEN KOTE™ EPOXY - Non VOC Oil Based Epoxy

Applications:

Green Kote, VOC Free Epoxy is a premium quality, two component, Non-VOC, hydrophobic, gloss HiOmega natural oil epoxy coating with organic anhydrides.

Green Kote is designed for application on aluminum, luxated aluminum surfaces and plastic.

Green Kote provides superb flexibility, durability, chemical resistance, and washability when applied to properly prepared aluminum surfaces. Conforms to Boeing 1072, testing not completed.

Green Kote is available in clear and white and can be tinted to a wide variety of custom colours.

Mixing By Weight – 4240 AL Series

Component “A”	Component “B”	Component “C”	Tint to Choice NMT 3% Approved pigments.
3	1.75	0.237- 0.71	
“A” – Resin “B” – Hardener “C” – Calcium Agent			Thinner – LMEE NMT 10%

MIXING INSTUCTIONS:

Mix each component separately 1- 3 minutes depending on temperature. Then blend A & B together. As “A” and “B” are blended together, slowly add in “C” and tint to preferred colour.

The components “A” and “B” are stirred together with a slow running agitator by 300 rotations per minute.

The optimal processing temperature is given by $12^{\circ}\text{C} \leq \text{Tp} \leq$.

All devices can be cleaned by acetone or a water/acetone mixture.

Properties	Unit	Value	Measure Method
Pour Point	°C	-10	Factory Prescription
Kin. Viscosity by 23°C	mm ² /s	1344	DIN 53 019
Density sp. Weight	g/cm ³	1069	DIN EN ISO 3675
Working Temperature	0°F	55-77	
Gel time by 23° C (1.5 kg accretion)	min	55	According application
Curing Time	day	Approx 7 days	According application
Set Time	hours	< 1 day	
Durability of Chemical Component “A” “B” “C”	Month Month Month	24 Approx 6 24	20°C in PE container

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GREEN COAT™ EPOXY - Non VOC Oil Based Epoxy

RESISTANCE AGAINST CHEMICALS			
Agent	Findings	Agent	Findings
Solvents Gasoline (Bio) Diesel Methanol Acetone	r r r swelling	Salts NaCl 3 % NaCl Saturated CaCl ₂ Saturated	r r r
Acids HCl H ₃ PO ₄ HCOOH CH ₃ COOH H ₂ SO ₄ HNO ₃	r r r r oxidation oxidation	Lyes NaOH KOH	slow saponification slow saponification
r = resistant			
DISPOSAL: Remains can be chopped up and be composted or burned.			
SAFETY PRECAUTIONS: Wear protective clothing (including gloves and goggles). Wash with soap/water or acetone/water after handling.			